Process Step No.	Process Description	Resp.	Forms
01	This procedure applies to all certification related activities performed by QACA for NABCB Accreditation. The decision is performed for granting or refusing certification, expanding or reducing the scope of certification, suspension or restoring certification, withdrawal or renewing of certification.		
	QACA shall be responsible for, and shall retain authority for, certification decision. At least one person to be assigned to make certification decision based on all information related to the evaluation, its review, and any other relevant information. The certification decision shall be carried out by a person or		
	group of persons (a committee) that has not been involved in the process for evaluation. The person(s) [excluding members of committees] assigned to make a certification decision shall be employed by, or shall be under contract with QACA); Or an entity under the organizational control of QACA.		
	MDQMS Specific When QACA body has audited a client against a regulatory scheme that includes or goes beyond the requirements of ISO 13485, it does not need to repeat the audit for conformity with the elements of ISO 13485 previously covered, providing the CAB can demonstrate that all of the requirements of this document have been complied with.		
	Note: Typical regulatory schemes that include or go beyond the requirements of ISO 13485 are European Medical Device Directives and Regulations: i) Medical Device Regulation (MDR) ii) In-Vitro Diagnostic Devices Directive (IVD) iii) Active Implantable Medical Devices Directive (AIMD)		
	Other jurisdictions include: i) Canada – Health Canada, Canadian Medical Devices Conformity Assessment System (CMDCAS) ii) Australia – Therapeutic Goods Administration, Therapeutic Goods Regulations		
	Additionally, other countries are adopting or considering adopting ISO 13485 into their Medical Device Regulations Where higher risk medical devices (e.g. GHTF C and D) are		
	concerned, the stage 1 should be performed on-site. Initial/Recertification audits		
02	After the completion of the stage 2/recertification audit, the audit team send in all the audit documents for review and these documents include: 1. Stage 1 – stage 1 audit plan, stage 1 report and any relevant data. 2. Stage 2 – stage 2 audit plan, stage 2 report, nonconformities (if any), NC Action Plan, printing order form,	Planning Team	All reporting, operational documents
	evidences to support the same and the auditor's		

	 recommendation. 3. Follow up Audit (as applicable) – audit plan, audit report, non-conformities (if any) and related corrective actions, evidences to support the same and the auditor's recommendation. 4. Recertification - audit plan, recertification report, non-conformities (if any), check sheets and related corrective actions, evidences to support the same and the auditor's recommendation 		
03	Report Review (Level 1 Review) The report pack is then forwarded to the approved reviewer based on the NACE competence matrix so that the reviewer performs a review for all these documents to ensure that all requirements have been fulfilled before a certification decision is then granted. To review an audit pack the following must be available: 1. Audit reports – stage 1 & stage 2, PDV, Proposal, IOFO, Auditor Notes and Major or Minor NC(if any). For recertification, only recertification report may be applicable plus the proposal, IOFO, PDV and Major or Minor NCs (if any). 2. Recommendation of the audit team in the report.	Reviewer	NACE Competence Matrix; Certification Decision Form, Report review check sheets
	Certification Decision (Level 2 Review): After the report is reviewed and cleared, the certification decision is finally taken by the managing Executive Director/Executive Director. This is demonstrated by cross checking the entire audit package independently, maintaining objectivity and impartiality to the whole process. QACA shall assign at least one person to review all information and results related to the evaluation. The review shall be carried out by person(s) who have not been involved in the evaluation process. Recommendations for a certification decision based on the review shall be documented, unless the review and the certification decision are completed concurrently by the same person.		
04	decision are completed concurrently by the same person. Surveillance Audits: After the surveillance audits are performed, the complete audit pack (audit plan, report, NCs if any; Correction Action Plan) are reviewed by the approved reviewers and the final conclusion is captured in the certification decision form. If, a major non-conformity or any other situation is identified by audit team which may lead to suspension or withdrawal of certification, team leader would inform the QACA that an independent review (both Level1 & Level 2) is required and same would be recommended in audit report. Review would be carried out by competent reviewer and decision would be taken about suspending/withdrawing/maintaining the certification.	Team Leader, Report Reviewer(s)	All operational documents
05	Recertification/Transfer Audits: These are performed in line with the initial audit review audit pack. It is mandatory to follow the current version of the applicable guideline of the IAF during these transfers or recertification audits. During the recertification, the audit team has the responsibility to check and report all the recent past cycle data of certification of the		

specific client and any complaints received from users of certification, report these in the observations.

For transfer case, sufficient information is obtained for the client for taking decision on certification. This information must contain

- Validity of Existing Certificate from another CB
- Audit reports of Previous/Current Certification Cycle
- Non-conformities identified during last audit and evidences of its closure
- Trend of customer complaints
- Reason for Transfer

Generally, a certification decision for grant/refusal is to be made is case of

- Initial Certification
- Re-certification

06

- Scope Expansion/Reduction
- Site Addition/Deletion
- Transfer of certification

Refusal for certification may be granted in case of non-availability of scope, scheme, major non-conformities from previous CB (in case of transfer clients), etc.

In addition, a decision may be required to suspend or withdraw the certificate in certain scenarios, e.g., suspension due to non-conduct of due surveillance further resulting into either restoration or withdrawal of certification.

The certification decision is made by different competent personnel from those who carried out the audit. These persons will be employed by QACA. In case, the need for an expert arises, an external resource may be used but his role in decision making would be limited to technical inputs only. A contract agreement would be signed with the expert and competence evaluation must be completed before he is used.

The person(s) [excluding members of committees assigned by QACA to make a certification decision shall be employed by, or shall be under legally enforceable arrangement with either QACA or an entity under the organizational control of the certification body.

The persons employed by, or under contract with, entities under organizational control shall fulfill the same requirements of this part of ISO/IEC 17021 as persons employed by, or under contract with

The reviewer confirms prior to making a decision, that a) the information provided by the audit team is sufficient with respect to the certification requirements and the scope for certification:

- b) he has reviewed, accepted and verified the effectiveness of correction and corrective actions, for all major nonconformities that represent
- 1) failure to fulfill one or more requirements of QMS/EMS/OHSMS or
 - a situation that raises significant doubt about the ability of the client's management system to achieve its intended outputs;

Planning Team

Certificate Decision form

proceeds and/C) decited and/C) decit	CA shall precisely document the scope of certification. It II not exclude part of processes, products or services less allowed by regulatory authorities) from the scope of diffication when those processes, products or services have influence on the safety and quality of products. In certificate has the following: The name and geographic location of each client whose inagement system is certified (or the geographic location of the dequarters and any sites within the scope of a multi-site diffication); The dates of granting, extending or reducing scope and ewing certification; The dates of granting, extending or reducing scope and ewing certification; The dates of granting the expiry date or reduction due date consistent with the re-certification cycle; The unique identification code. This shall be abbreviated as D/Scheme/Year/Region-Sr. No." Where IND stands for IA, Scheme may be either QMS, EMS, OHSMS, MDQMS, MS. Year will be on going calendar year and Region will be the North (N), South (South), East (E) or West (W).	Planning Team	Final Certificate
proceeds and/C) decided and/C) decided and/C) decided and/C) decided and and and and and and and and and an	CA shall precisely document the scope of certification. It II not exclude part of processes, products or services less allowed by regulatory authorities) from the scope of diffication when those processes, products or services have influence on the safety and quality of products. In certificate has the following: the name and geographic location of each client whose inagement system is certified (or the geographic location of the dequarters and any sites within the scope of a multi-site diffication); the dates of granting, extending or reducing scope and dewing certification; initial Issue Date, Current Issue Date, the expiry date or re-	Planning Team	Final
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proceeds and/C) described and/C) described action a			Certificate
Proceeds and/C) described and/C) described action a	raft certificate is then prepared and sent to the client for roval. Once the approval is granted the final certificate is	Planning Team	clients Draft
production and/C) discrete and/C) discrete action a	CA has maintained a Executive Directory of all certified clients include all preliminary details of the clients	Planning Team	Executive Directory of certified
proc and/ C) d actic	n event implementation of corrections and corrective actions e not been able to get verified for any major nonconformity in 6 months after the last day of stage 2, stage 2 will be ducted again prior to recommending certification.		
and d) constant and constant an	e has reviewed and accepted the client's planned correction corrective action for all minor nonconformities. onfirmation that the audit objective has been achieved eptionally the Certification Body may still grant certification but all seek objective evidence to confirm that the organization's as acapable of achieving the required compliance through full dementation of the above implementation plan within the due as addressed all hazards and OH&S risks to workers and are exposed personnel and that there are no activities, beesses or situations that can or will lead to a serious injury for ill-health, and aluring the transitional period has put in place the necessary ons to ensure that the OH&S risk is reduced and controlled.		

	in the Year 2023 and this is the 60th client of QMS, then its unique identification no will be IND/QMS/2023/N/060. If an ISO 14001 and ISO 45001 certificate is to be issued for North region in the year 2023 and this is the 15th client of EHS, then its unique identification no for EMS certificate will be IND/EMS/2023/N/015 and for OHSMS certificate will be IND/OHSMS/2023/N/015. e) the standard and/or other normative document, including issue number and/or revision, used for audit of the certified client; f) the scope of certification with respect to type of activities, product (including service), process, etc., as applicable at each site without being misleading or ambiguous g) the name, address and certification mark of the certification body; other marks (e.g. accreditation symbol, client logo) may be used provided they are not misleading or ambiguous; h) any other information required by the standard and/or other normative document used for certification; i) in the event of issuing any revised certification documents, a means to distinguish the revised documents from any prior obsolete documents. While mentioning the "Issue No." in case of transfer from another accreditation, the number of certificates issued under previous accreditation shall be checked and kept in client folder and next "Issue No." shall be allocated while issuing the NABCB Certificate. J) Certification documentation shall include the signature or other defined authorization of person (s) of the CB assigned such responsibility. Note 1: In no circumstances the issue date of the certificate is to exceed 30 days from the stage 2/recertification audit NC closure. The issue date of the certificate will be only after the certificate when a certificate lapses for a period of time but: — the current certification cycle start and expiry date would be clearly indicated; — the last certification cycle expiry date would be indicated along with the date of recertification audit.		
11	If the client requires, QACA would put their company logo on the certificate along with QACA Logo, NABCB and IAF Logo.	Planning Team	
12	Periodically, QACA will be sharing the Executive Directory of the certified clients to NABCB for evaluation purposes	Executive Director	Executive Directory of certified clients
13	QACA website has a link in public domain, that if any person wishes to check the certificate validity for a client, then can do so	<u>Executive</u>	Executive Directory of

	by visiting the web site and requesting for this information.	<u>Director</u>	certified
14	This website also has detail information about the activities of QACA and the road map for achieving certification. Information includes Certification Scheme & evaluation process, for certification granting, maintaining, extending, suspension, withdrawal etc. A description of rights and duties of the applicants & clients, including requirements of use of CB's name, certification mark & certificate. Also there are marketing collaterals and power point presentations which are sent to prospective clients for their information as to the procedure/process of achieving certification. Where it is required by law or by relevant Regulatory Authority, QACA shall provide the information about	Executive Director	clients QACA Website
	certifications granted, suspended or withdrawn to the Regulatory Authority.		
15	SUSPENSION involves to restrict the client to actively advertise or promote its certification of its Management System by Quality Austria Central Asia Pvt. Ltd. - Suspension – can occur in situations of surpassing surveillance audit defined cycle, serious complaints/conflicts, non-closure of the NC in the defined time scales, client voluntarily requests, commercial aspects eg non-payment of audit fees as per contract etc. - The client is normally sent reminders prior to reaching the above situation, these are in the form of emails, letters clearly mentioning the violation and the deadline for the same. - If there is no response, then the client is reached over phones so that the contact is established. All the above activities is done prior to the deadline of expiration of the dates ie minimum 90 days prior to the deadline. - Incase the reasons given for the delay are genuine eg renovation in the site/construction activities/no orders leading to no production then these needs to be supported by suitable evidences and records kept. - An analysis of the situation is done by the concerned and a decision to suspend or not to suspend is taken in 45 days maximum from the due date of the assessment/concern. - During the suspension period the certificate shall remain temporary invalid - During suspension, the client organization shall not advertise its continued certification in any form, recall the claims in any form of media and any such activity which misleads the situation - After the condition of suspension is removed, the designated shall verify the implemented effective corrective actions on site or off site within the next 10 days. Where required, a special audit may also be planned. - Reinstate the certificate after the above is successful. The overall time from suspension to reinstatement shall not exceed 180 days from the date of the original	Lead Auditor or Executive Director	Letter, Actions, Plans, Minutes

	condition/concern/communication		
	condition/concern/communication. In extraordinary cases, where adequate justification is available, suspension period can be increased to 1 month. In any case, there can't be more than 3 such extensions. - Examples - A major non-compliance is raised during a Special Surveillance, which indicates that insufficient action was taken by the client to clear raised non-conformities; Improper use of the Quality Austria Central Asia Pvt. Ltd. logo has been discovered and has not been resolved effectively by the Client after notification by Quality Austria Central Asia Pvt. Ltd. - Information on incidents such as a serious accident, or a serious breach of regulation necessitating the involvement of the competent regulatory authority, provided by the certified client or directly gathered by the audit team during the special audit, shall provide grounds for QACA to decide on the actions to be taken, including a suspension or withdrawal of the certification, in cases where it can be demonstrated that the system seriously failed to meet the OH&S certification requirements. The same has been addressed in proposal cum agreement for client understanding. The suspended certificate will be restored by MD or the Executive		
	Director if the issue that has resulted in the suspension has been resolved. Failure to resolve the issues that have resulted in the		
	suspension in a time established will result in withdrawal or		
	reduction of the scope. MD and Executive Director are authorized		
16	for suspension and withdrawal of certificates. WITHDRAWAL involves the withdrawal from the client of Quality		Letter,
116	Austria Central Asia Pvt. Ltd. certification and the return of the Certificate. WITHDRAWAL usually follows, SUSPENSION, when there is no evidence of effective corrective actions taken or the deadline of maximum 180 days is not met or the client voluntarily agrees for the submission of the certificate. Withdrawal – this activity is triggered is the client crosses the suspension period or the client voluntarily surrenders the certificate or the company itself has closed down or there violations of the agreement of contract. This process is initiated within the next 10 days of the suspension. After the condition of the withdrawal of the certificate is reached, the client would need to implement the following: Stop of media/stationery form claiming the certification Return to QACA the original version of the certificate(s) Remove all Logo's of QACA and the Accreditation Body from all forms of communication eg letter heads, web, visiting cards etc etc Incase the same is not practiced within 5 working days of the withdrawal decision, QACA shall reserve the right to take a legal course of action and all expenses for the same including any liability related to this shall be on the client.		Letter, Actions, Plans, Minutes
17	Scope expansion – In case Scope of the existing certificate is to be expanded (eg. Inclusion of process (es) in the system which was earlier excluded, inclusion of new product), then following actions	Certificate Decision taker	

	 are initiated: The Scope expansion audit will be conducted either as separate or combined with Surveillance / recertification. The audit team/auditor shall send the entire set of documents and recommendations for the review and issue of fresh certificate Incase it is deemed that based on fresh information obtained from the client, a fresh calculations for mandays are done and the process of PDV approval process is followed sequentially. 	
18	Scope reduction – In case the scope of the existing certificate is to be reduced (e.g. parts not meeting requirements; persisting complaints; business on hold from customer), etc. then following actions are initiated: • The certification scope is reduced to that which meets the current set of requirements • The audit team/auditor shall send the entire set of documents and recommendations for the review and issue of fresh certificate • In case it is deemed that based on fresh information obtained from the client, fresh calculations for mandays are done and the process of PDV approval process is followed sequentially.	
19	Termination, reduction, suspension or withdrawal of certification (ISO 17065 specific) When a nonconformity with certification requirements is substantiated, (in surveillance or otherwise), QACA shall consider and decide upon the appropriate action. NOTE Appropriate action can include: a)continuation of certification under conditions of increased surveillance; b)reduction in the scope of certification to remove NC product type; c)suspension of the certification pending remedial action by client; d)withdrawal of the certification. When the appropriate action includes evaluation, review or a certification decision, the requirements in 7.4, 7.5 or 7.6, respectively of ISO 17065, shall be fulfilled. If certification is terminated (by request of the client), suspended or withdrawn, QACA shall take actions specified by the certification scheme and shall make all necessary modifications to formal certification documents, public information, authorizations for use of marks, etc., in order to ensure it provides no indication that the product continues to be certified. If a scope of certification is reduced, QACA to take actions as above, in order to ensure the reduced scope of certification is clearly communicated to the client & clearly specified in certification documentation & public information. If certification is suspended, QACA shall assign one or more persons to formulate and communicate the following to the client: -actions needed to end suspension & restore certification for the product(s) in accordance with certification scheme. These persons shall be competent in their knowledge and understanding of all aspects of the handling of suspended	

	certifications. Any evaluations, reviews or decisions needed to resolve the suspension, or that are required by the certification scheme, shall be completed in accordance with the applicable parts of 7.4, 7.5, 7.6, 7.7.3, 7.9 and 7.11.3 of ISO 17065.		
	End of Procedure		
	List of Records	Format No.	Retention Period
1	NACE Competence Matrix	QACAPL/ASIA INDIA/NAM_Au ditors	3 Years+3
2	Certification Decision Form	QACAPL/ASIA INDIA/CDF	3 Years+3
3	Executive Directory of certified clients	QACAPL/ASIA INDIA/Client_Dir	3 Years+3
4	Certificate Copy	QACAPL/ASIA INDIA/QMS_XX XX_XXX	3 Years+3
5	Stage 1 Audit Plan	FO 27_01_030e	3 Years+3
6	Stage 1 Audit Checklist	FO_27_01_040 e	3 Years+3
7	Stage 2 Audit Plan	FO 27_01_030e	3 Years+3
8	Stage 2 Audit Report	FO 27_01_032e	3 Years+3
9	Non-Conformity Format	No.: FO_27_01_033 e	3 Years+3
10	Certificate Printing Order Format	FO_27_01_010- 6 -	3 Years+3
11	Stage 2 Checklist	FO_CL 27_01_001e	3 Years+3
12	Certificate Decision Form	QACAPL/ASIA INDIA/CDF	3 Years+3

Amendment History

S. No	Date	Nature and details	Changes	Approval s
1	05/03/2016	Period of Suspension is amended	Point 15 & 16 are amended for maximum period of suspension	Country Head
2	13/02/2017	Scope expansion process added	i) Para 17 added;	Country Head
3	15/04/2017	i) Certification information amended; & ii) Information required for Transfer of certification added	i) Para 10 amended & Note-	Country Head

4	12/06/2017	iii) Certification decision process amended. iv) Suspension for major non-conformity in surveillance added. Need for review of report and certification decision added in case	2 added; ii) Para 05 Amended iii) Para 06 amended. iv) Para 04 amended.	Country Head
		of a major non-conformity or any situation identified during surveillance audit leading to suspension or withdrawal.	T ara 4 amended	·
5	19/07/2017	Process for Extension of suspension in special cases added.	Para 15 amended	Country Head
6	21/11/2019	Personnel responsible for restoring the certification post suspension is added as per DRR findings.	Para 15 amended	Director
7	09/12/2019	Suspension and Withdrawal authority clearly defined.	Para 15 amended	Director
8	24/02/2020	Reason of suspension/withdrawal added as per clause G 9.6.5.3 of IAF MD22:2018.	Para 15 amended.	Director
		Clause C.2.4 of IAF MD 22 and clause 9.5.1.3 of ISO 17021-1 added.	Para 6 amended	
09	02/04/2020	Changes done to meet the requirements of clause 4.6(c) of ISO 17065.	Para 14 amended	Director
10	13/10/2020	(i) Country Head replaced with Executive Director and MD	Throughout the document	Director
		(ii) Refusal provision clearly defined	Point 6 amended	
11	15/10/2020	 (i) Requirements of Clause 7.4.6,7.4.7,74.8,7.4.9 of ISO 17065 added. (ii) Requirements of Clause 7.61, 7.6.2, 7.6.3 of ISO 17065 added (iii) Requirements of Clause 7.7.2 of ISO 17065 added (iv) Requirements of Clause 7.11.1, 7.11.2, 7.11.3, 7.11.4, 7.11.5 added. 	Para 3 amended Para 1 amended Para 10 amended Para 19 added	Director
12	22/10/2021	Requirements of clause MD 8.1.3 and MD 8.2.1 of IAF MD9:2017 added.	Para 14 amended Para 09 amended	Director
13	10/02/2023	Changes due to annual documentation review	Responsibilities changed	Director
14	15/05/2023	Changes done as per the NABCB EHS OA findings. Process to allocate unique identification no in certificate added. Introduction of a report review check sheet	Para 10 and 3 amended.	Director
15	10/08/2023	Director replaced with Executive Director as a result of change in responsibility	Throughout the document	Executive Director